



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5501-1**Job Sheet 196674****Part No:** D5501-1**Job Qty:** 2 pcs**Part Name:** Body, Lower Cutter, Long**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 6/18/19**Job Tracking No:****Due Date:** 7/16/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** D5501 Rev.A IPP REV:A 17.11.13 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Purchasing	2		7/16/19	0.00	0.00	Purchasing - 1		
		pcs					Purchasing - 2		
							Purchasing - 3		
96	Packaging 2-1 - Receive - B4B	2		7/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

See attached

Plex 7/26/19 11:55 AM Dart.Renwick.Jennife

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
97	QC 6	2 pcs	7/16/19	0.00 0.00	QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
140	Outsource - 4 - Anodize	2 pcs	7/16/19		ATG001-VC 15
150	Packaging 2-2 - Receive - B4B	2 pcs	7/16/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
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					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B
					Packaging 2 - 33 - B4B
					Packaging 2 - 34 - B4B
					Packaging 2 - 35 - B4B
					Packaging 2 - 36 - B4B
155	QC 6	2 pcs	7/16/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43

See attached

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 6 - 81	
156	Conventional Mill - 1 - B4B	2	7/16/19	0.00 0.00	Conventional Mill - 1 - B4B	<i>19/7/29</i> DAS
	pcs					
157	QC 5	2	7/16/19	0.00 0.00	QC 5 - 10	JUL 29 2019 40
	pcs					
158	Handfinish - 1-1 Chemical-B4B	2	7/16/19	0.00 0.00	Handfinish - 1 - 1 - B4B	<i>19/7/29</i> JUL 29 2019 9-89
	pcs					
159	QC 7	2	7/16/19	0.00 0.00	QC 7 - 10	JUL 29 2019 DAS 40
	pcs					
180	Packaging 3-1 - Stock - B4B	2	7/16/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	<i>AS 19-7-29</i>
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190	QC 21 - SA	2	7/16/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs				QC 21 - SA - 70	21 JUL 29 2019
					QC 21 - SA - 53	9-89
Part Op 95 - ISSUE P/O TO WEJAY: _____ MACHINE D5501-1 AS PER DWG C OF C IS REQUIRED Descriptions: 96 - (Receive & Inspect for Damage & Mat'l Certs) 97 - (QC6- All purchased or subcontracted products) 140 - Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2						

PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - QC6- All purchased or subcontracted products

156 - AS PER VIEW B-B, REAM HOLES TO FINAL SIZE AFTER FINISHING AND DEBURR (see note 10)

158 - TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541

159 - QC7-Inspect Chemical Conversion Coat

180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5501-1P	Body, Lower Cutter, Long	2 pcs (1 ea)	95-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
95-Purchasing	D5501-1P	2	0	0

Part Specifications

Specifications could not be found.

Plex 7/26/19 11:55 AM Dart.Renwick.Jennifer



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Hawkesbury, ON
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D5501-1
Job Sheet 196674



Part No: D5501-1

Job Qty: 2 pcs

Part Name: Body, Lower Cutter, Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/18/19

Job Tracking No:

Due Date: 7/16/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: D5501 Rev.A7 IPP REV:A 17.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
95	Purchasing	2 pcs	7/16/19	7/16/19	0.00	0.00	Purchasing - 1	JUL 11 2019
							Purchasing - 2	
							Purchasing - 3	
96	Packaging 2-1 - Receive - B4B	2 pcs	7/16/19	7/16/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	JUL 11 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S197499



Part: D5501-1

Job No: 196674

Serial No/Batch: S197499

Revision: A7

Inspector:

Exp Date:

Instructions:

Date: 07/11/19

Plex 6/18/19 3:26 PM dart.lussier.patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
97	QC 6	2 pcs	7/16/19	0.00 0.00	QC 6 - 9
					QC 6 - 68 DAS
					QC 6 - 61 81
					QC 6 - 40 9-89
140	Outsource - 4 - Anodize	2 pcs	7/16/19		ATG001-VC 15 2019-07-15
150	Packaging 2-2 - Receive - B4B	2 pcs	7/16/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
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					Packaging 2 - 27 - B4B
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					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B
					Packaging 2 - 33 - B4B
					Packaging 2 - 34 - B4B
					Packaging 2 - 35 - B4B
					Packaging 2 - 36 - B4B
155	QC 56	2 pcs	7/16/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49

JUL 12 2019

JUL 19 2019

				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
					DAS 81 9-89
180	Packaging 3-1 - Stock - B4B	2 pcs	7/16/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
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					Packaging 3 - 7 - B4B
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					Packaging 3 - 11 - B4B
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					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
190	QC 21 - SA	2 pcs	7/16/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 95 - ISSUE P/O TO WEJAY: H6043776 MACHINE D5501-1 AS PER DWG C OF C IS REQUIRED

Descriptions: 96 - (Receive & Inspect for Damage & Mat'l Certs)

97 - (QC6- All purchased or subcontracted products)

140 - Issue P/O to ATG: 44008 HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

155 - (QC5- Inspect part completeness to step on W/O)

180 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

x 2 Rln 18 JUNE 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5501-1P	Body, Lower Cutter, Long	2 pcs (1 ea)	95-Purchasing	5197496
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Purchasing	D5501-1P	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/18/19 3:26 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043778



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB043778

PO Date: 6/18/19

Due Date: 7/16/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196673	D5500-1P			Body, Upper Cutter As per Dwg D5500 Rev. A	Firmed	-	7/16/19	3 Ea	0 Ea	3 Ea	\$2,436.00/Ea	\$7,308.00
2	196674	D5501-1P			Body, Lower Cutter, Long As per Dwg D5501 Rev. A	Firmed	-	7/16/19	2 Ea	0 Ea	2 Ea	\$3,144.00/Ea	\$6,288.00
3	196675	D5505-1P			Base, Upper Cutter : Various STC's As Per Dwg D5505-1 Rev. A	Firmed	-	7/16/19	3 Ea	0 Ea	3 Ea	\$1,120.00/Ea	\$3,360.00
4	196676	D5506-3P			Base, Lower Cutter, Long As Per Dwg 5506 Rev. A	Firmed	-	7/16/19	2 Ea	0 Ea	2 Ea	\$1,447.00/Ea	\$2,894.00

Grand Total: \$19,850.00

DAS
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9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043778



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

A handwritten signature in black ink, likely belonging to Patrick Lussier, located to the right of the list of procurement quality clauses.

Plex 6/18/19 3:57 PM dart.lussier.patrick



Packing Slip 39579

600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3
TEL: 613-384-1662 FAX: 613-384-2997
www.wejay.com

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

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Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE	YOUR ORDER NO. POHB043778 ✓	DATE ORDERED 06/18/19	SHIPPED VIA Best way
CUSTOMER CODE DART	PROV. LIC. NO.	Extra ☐ Exempt ☐	TERMS

QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION	UNIT PRICE	AMOUNT
3	0	3 ✓	Body, upper cutter as per drawing D5500, Rev. A Part No. D5500-1P ✓		
2	0	2 ✓	Body, lower cutter, long as per drawing D5501, Rev. A Part No. D5501-1P ✓		
3	0	3 ✓	Base, upper cutter, various STC as per drawing D5505-1, Rev. A Part No. D5505-1P ✓		
2	0	2 ✓	Base, lower cutter as per drawing D5506-3, Rev. A Part No. D5506-3P ✓		

DAS
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9-89

RECEIVED
JUL 11 2019
DART AEROSPACE LTD.

Required by: July 16, 2019

RELEASE NOTE

I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order.

Inspection Supervisor Chifford H. H. **WMP 03**
July 10/19

H.S.T.

ORDER: COMPLETE ☐
PARTIAL ☐

TOTAL

RECEIVED BY _____
.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace		DATE: July 10, 2019	
		P.O.# POHB043778 item 2	
		WEJAY JOB# 39579	
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.			
PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
D5501-1P 'Base, Upper Cutter' Job# 196674	2	Machined complete per drawing req'ts.	D5501 / rev. A
Note: 1) Material: . Material Test Cert. attached - ref. 'Constellium' Lot# 9440809 (Wejay TN# 35073-2) 2) 1st Article Inspection / Test Report attached.			

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

DAS
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9-89

Clifford Smith
Authorized Q.A. Signatory



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

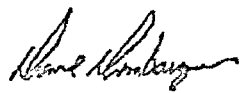
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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

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COPPER & BRASS SALES

PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110730252		4075		INCLUSION		Serial:20190201-0110730252		Pg 1of2	
CUSTOMER PURCHASE ORDER NO. & ITEM 5400424185-R01						Constellium ORDER NO. 264541					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 2.03000 in 51.56 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Dave Dunbarger - Laboratory Manager				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER ALFLR00999		B/L NUMBER 112678		DATE SHIPPED 02/01/2019							
WT. SHIPPED 5520.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.							

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045L
ASTM B209-14
Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001965365	1,860.000	843.681	9440809	01		
1001965365	1,860.000	843.681	9440809	02		
1001965366	1,860.000	843.681	9440809	03		

Lot: 9440809 (See test results below)

Tensile - Room Temperature (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	81.2	81.5	72.3	72.6	13.5	13.5	

Tensile - Room Temperature (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	562	562	498	501	13.5	13.5	

REF: DART PO# POHBD43778 ITEMS 1, 2 & 3
 ITEM 1 - BODY, UPPER CUTTER - PART# D5500-1P
 ITEM 2 - BODY, LOWER CUTTER - PART# D5501-1P
 ITEM 3 - BASE, UPPER CUTTER - PART# D5505-1P

TN35073-1 & 2
 Job # 39579
 rec'd June 24/19

P-890-155D REVISED: 01 2018

WMP
03

JUN 27/19

From: TK Materials CA, Ltd.

Cust. WEJAY MACHINE PRODUCTS CO LTD

Del.: 2406829911

CstAr

CstOr 35073

Wgt.: 405.671 LB

Date 06/21/2019





CERTIFIED TEST REPORT

Constellium Rolled Products
Ravenswood, LLC

THYSSENKRUPP CA

2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

S
O
L
D
T
O

COPPER & BRASS SALES
PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110730252		4075		INCLUSION		Serial:20190201-0110730252		Pg 2of2	
CUSTOMER PURCHASE ORDER NO. & ITEM 5400424185-R01				Constellium ORDER NO. 264541		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 359 Century Road P.O. BOX 66 RAVENSWOOD, WV 26164 USA					
ALLOY 7075		CLAD	TEMPER T651	GAUGE 2.03000 in 51.96 mm	WIDTH 60.50000 in 1.537 mm	LENGTH 144.50000 in 3.670 mm					
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER ALFLR00999		D/L NUMBER 112678		DATE SHIPPED 02/01/2019							
WT. SHIPPED 5580.000 LB		NO. OF PIECES 000003		GOVT. CONTRACT NO.							
Chemistry (Actual)											
Core		SI	FE	CU	MN	MG	CR	ZN	TI	ZR	
		0.07	0.19	1.42	0.04	2.47	0.19	5.70	0.03	0.01	
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER											
All material contained in this lot was cast and manufactured in the USA											
QUALITY TEXTS: Constellium Rolled Products Ravenswood, LLC (Constellium) certifies that all metals and materials supplied are in compliance with European Union Directives 2002/95/EC and 2011/65/EU. Constellium further certifies that a copy of these directives, which provides restrictions on the use of certain hazardous substances (RoHS) in electrical and electronic equipment, have been received and read in their entirety. Constellium understand and agrees, as a supplier that it is responsible for meeting the requirements of the RoHS and RoHS2 directives.											
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8: B557 DUNS Number: 090570149; CAGE Code: 1YW1L9 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"											
P-860-155D REVISED: 01-2018											

From: TK Materials CA, Ltd.

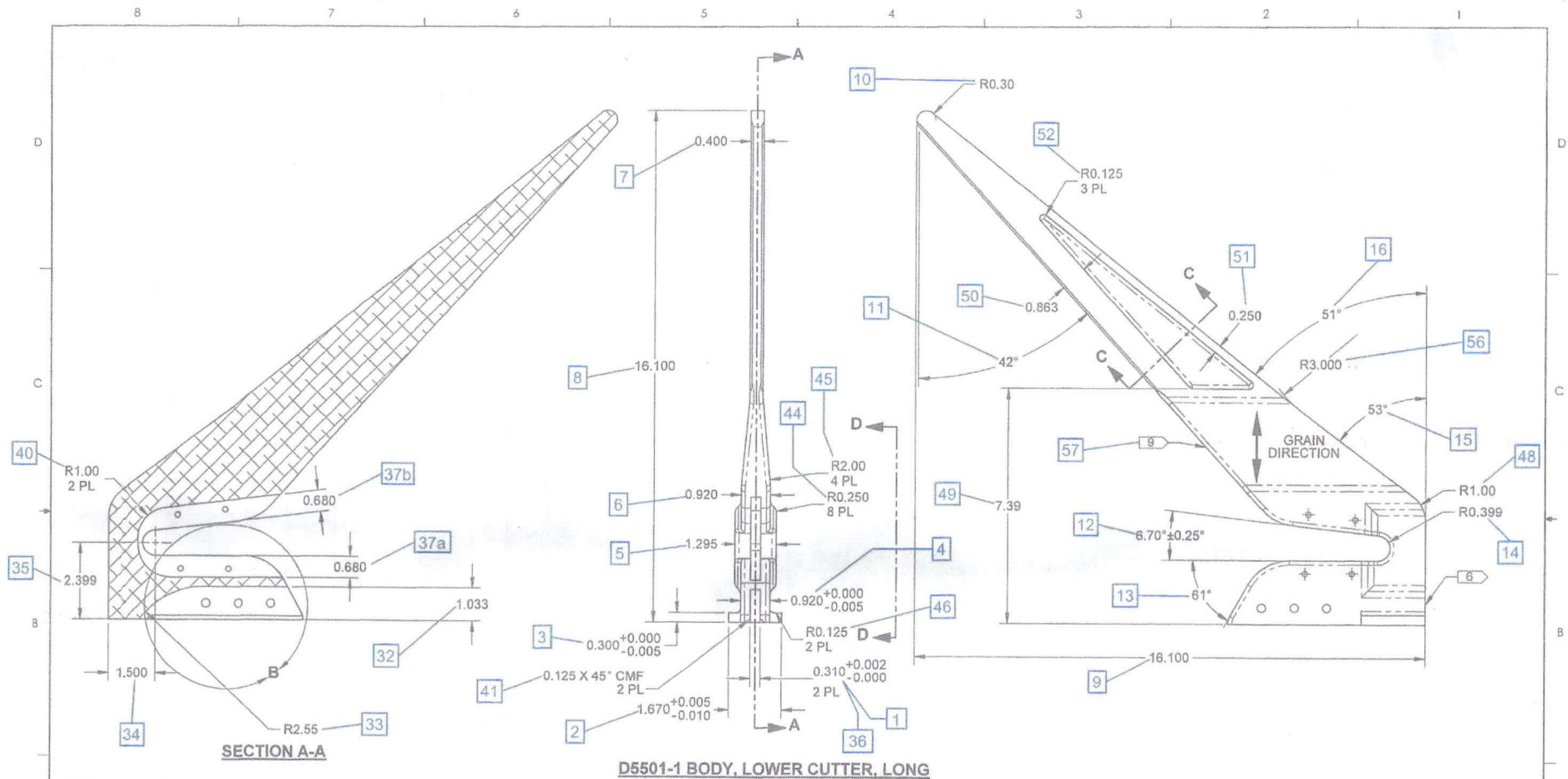
Cust. WEJAY MACHINE PRODUCTS CO LTD Del.: 2406829911

CSTLR

CSTLR 35073

Wgt.: 405.671 LB Date 06/21/2019

Tomas Sanchez



NOTES:

- 1) MATERIAL: 7075-T6/T62/T651 ALUMINUM PLATE
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209
REF. DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-PRF-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5501-1", TAI P/N "RC95T400200VN", DWG REVISION
BATCH NUMBER AND MANUFACTURE DATE PER QSI 044 METHOD 6.2
- 7) WEIGHT: 3.14 lbs (1.42 kg)
- 8) ALL NON DIMENSIONED FEATURES PER CAD FILE D5501-1A.STEP
- 9) RADIUS OUTSIDE EDGE TO 0.125
- 10) PILOT DRILL ONLY. REAM TO FINAL SIZE AFTER FINISHING. TOUCH UP BARE METAL WITH
ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541

UNDER REVIEW
URF 19-768 19.06.11 (MG)

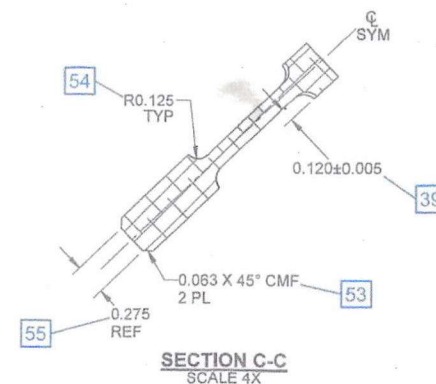
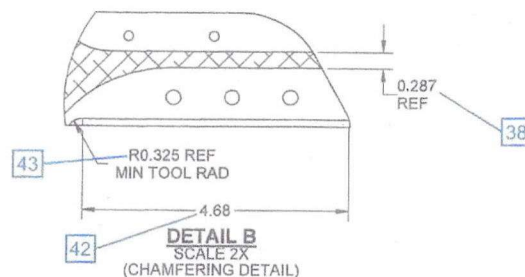
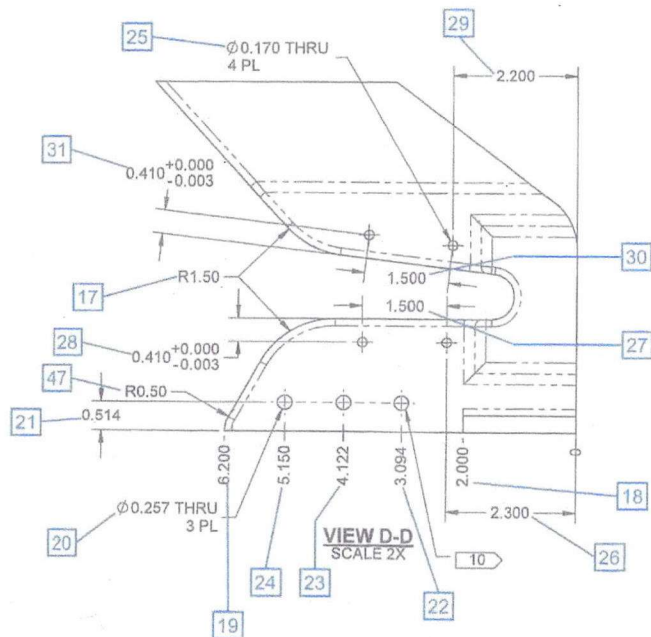
RELEASED

2019 JUN 11

CONTROLLED COPY

DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JMH		
CHECKED	ZF	DRAWING NO. D5501	REV. A
MFG. APPR.	RQ		SHEET 3 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	N/A	LOWER CUTTER ASSEMBLY	NTS
DATE	18.06.29	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



UNDER REVIEW
URF 19-768 19.06.11 (MG)

RELEASED
2019 JUN 11

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APPROVED

DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5501 REV. A SHEET 4 OF 5 TITLE LOWER CUTTER ASSEMBLY SCALE NTS COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD
DRAWN	JMH	
CHECKED	ZF	
MFG. APPR.	RQ	
APPROVED	HS	
DE APPR.	N/A	
DATE	18.06.29	



WMP 03
ACCEPTED

Comment: First Article Insp.

Customer DART Aerospace
Drawing # D5501
Part Number D5501-1P
Part Name Body, Upper Cutter
Serial # 39579-2-001
Job # 39579

Customer P.O. POHB043778
Drawing rev A
E.C.O. -
Material Alum. 7075-T651
Inspected by Cliff Smith
Signature:

Overall Result
All Characteristics: 82
Out of tolerance: 0
Over Warning Limit: 0
Not Calculated: 0



Feature	ID	Actual	Nominal	Pos Tol.	Neg Tol.	Deviation	<->
1 3_C5	CartDist	0.3106	0.3100	0.0020	0.0000	0.0006	-
2 3_B6	CartDist	1.6707	1.6700	0.0050	-0.0100	0.0007	-
3a 3_C6	Y	0.2982	0.3000	0.0000	-0.0050	-0.0018	-
3b 3_C6	Y	0.2983	0.3000	0.0000	-0.0050	-0.0017	-
310 base slot faces Parallel	GDT Par	0.0009	0.0000	0.0025		0.0009	-
4 3_C6	CartDist	0.9197	0.9200	0.0000	-0.0050	-0.0003	---
5 3_C6	CartDist	1.2956	1.2950	0.0100	-0.0100	0.0006	-
6 3_C6	CartDist	0.9207	0.9200	0.0100	-0.0100	0.0007	-
7a 3_D6	3d Dist	0.4005	0.4000	0.0100	-0.0100	0.0005	-
7b 3_D6	3d Dist	0.4001	0.4000	0.0100	-0.0100	0.0001	-
7c 3_D6	3d Dist	0.3966	0.4000	0.0100	-0.0100	-0.0034	-
7d 3_D6	3d Dist	0.4001	0.4000	0.0100	-0.0100	0.0001	-
7e 3_D6	3d Dist	0.4005	0.4000	0.0100	-0.0100	0.0005	-
8 3_D6	ResEle	16.0927	16.1000	0.0100	-0.0100	-0.0073	-
9 3_C4	ResEle	16.1049	16.1000	0.0100	-0.0100	0.0049	-
10 3_D5	R	0.2998	0.3000	0.0100	-0.0100	-0.0002	-
11 3_D4	A2	-42.2460	-42.0000	0.5000	-0.5000	-0.2460	-
12a 3_C4	A1	-6.6710	-6.7000	0.2500	-0.2500	0.0290	-
12b 3_C4	A1	-6.6725	-6.7000	0.2500	-0.2500	0.0275	-
13 3_C4	A	60.6695	61.0000	0.5000	-0.5000	-0.3305	-
14 3_C3	R	0.3999	0.3990	0.0100	-0.0100	0.0009	-
17a 4_C7	R	1.4985	1.5000	0.0100	-0.0100	-0.0015	-
17b 4_C7	R	1.4986	1.5000	0.0100	-0.0100	-0.0014	-
18a 4_C6	Z	2.0006	2.0000	0.0100	-0.0100	0.0006	-
18b 4_C6	Z	2.0038	2.0000	0.0100	-0.0100	0.0038	-
19a 4_C7	Z	6.1996	6.2000	0.0100	-0.0100	-0.0004	-
19b 4_C7	Z	6.1997	6.2000	0.0100	-0.0100	-0.0003	-
20_Note 10_side 1 4_C8(1D)		0.2424	0.2420	0.0060	-0.0010	0.0004	-
20_Note 10_side 1 4_C8(2D)		0.2431	0.2420	0.0060	-0.0010	0.0011	-
20_Note 10_side 1 4_C8(3D)		0.2426	0.2420	0.0060	-0.0010	0.0006	-
20_Note 10_side 2 4_C8(1D)		0.2421	0.2420	0.0060	-0.0010	0.0001	-
20_Note 10_side 2 4_C8(2D)		0.2424	0.2420	0.0060	-0.0010	0.0004	-

Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
20_Note 10_side 2 4_C8(3D)		0.2421	0.2420	0.0060	-0.0010	0.0001	—
21-24 side 1 4_C7,C8(1)	GDT Po2d	0.0122	0.0000	0.0200		0.0122	—
	Y	0.5082	0.5140			-0.0058	
	Z	3.0958	3.0940			0.0018	
21-24 side 1 4_C7,C8(2)	GDT Po2d	0.0171	0.0000	0.0200		0.0171	—
	Y	0.5055	0.5140			-0.0085	
	Z	4.1232	4.1220			0.0012	
21-24 side 1 4_C7,C8(3)	GDT Po2d	0.0156	0.0000	0.0200		0.0156	—
	Y	0.5064	0.5140			-0.0076	
	Z	5.1519	5.1500			0.0019	
21-24 side 2 4_C7,C8(1)	GDT Po2d	0.0122	0.0000	0.0200		0.0122	—
	Y	0.5082	0.5140			-0.0058	
	Z	3.0958	3.0940			0.0018	
21-24 side 2 4_C7,C8(2)	GDT Po2d	0.0171	0.0000	0.0200		0.0171	—
	Y	0.5055	0.5140			-0.0085	
	Z	4.1232	4.1220			0.0012	
21-24 side 2 4_C7,C8(3)	GDT Po2d	0.0156	0.0000	0.0200		0.0156	—
	Y	0.5064	0.5140			-0.0076	
	Z	5.1519	5.1500			0.0019	
25a side 1 4_D7	D	0.1700	0.1700	0.0050	-0.0010	0.0000	—
25a side 2 4_D7	D	0.1699	0.1700	0.0050	-0.0010	-0.0001	—
25b side 1 4_D7	D	0.1701	0.1700	0.0050	-0.0010	0.0001	—
25b side 2 4_D7	D	0.1697	0.1700	0.0050	-0.0010	-0.0003	—
25c side 1 4_D7	D	0.1700	0.1700	0.0050	-0.0010	0.0000	—
25c side 2 4_D7	D	0.1698	0.1700	0.0050	-0.0010	-0.0002	—
25d side 1 4_D7	D	0.1698	0.1700	0.0050	-0.0010	-0.0002	—
25d side 2 4_D7	D	0.1698	0.1700	0.0050	-0.0010	-0.0002	—
26 side 1 4_C6	Z	2.3020	2.3000	0.0100	-0.0100	0.0020	—
26 side 2 4_C6	Z	2.3015	2.3000	0.0100	-0.0100	0.0015	—
27 side 1 4_C7	CartDist	1.4986	1.5000	0.0100	-0.0100	-0.0014	—
27 side 2 4_C7	CartDist	1.5005	1.5000	0.0100	-0.0100	0.0005	—
28a side 1 4_C8	CartDist	0.4087	0.4100	0.0000	-0.0030	-0.0013	—
28a side 2 4_C8	CartDist	0.4079	0.4100	0.0000	-0.0030	-0.0021	—
28b side 1 4_C8	CartDist	0.4093	0.4100	0.0000	-0.0030	-0.0007	—
28b side 2 4_C8	CartDist	0.4091	0.4100	0.0000	-0.0030	-0.0009	—
29 side 1 4_D6	Z	2.2016	2.2000	0.0100	-0.0100	0.0016	—
29 side 2 4_D6	Z	2.2016	2.2000	0.0100	-0.0100	0.0016	—
30 side 1 4_C7	CartDist	1.5010	1.5000	0.0100	-0.0100	0.0010	—
30 side 2 4_C7	CartDist	1.4998	1.5001	0.0100	-0.0100	-0.0004	—
31a side 1 4_D8	CartDist	0.4088	0.4100	0.0000	-0.0030	-0.0012	—
31a side 2 4_D8	CartDist	0.4080	0.4100	0.0000	-0.0030	-0.0020	—
31b side 1 4_D8	CartDist	0.4095	0.4100	0.0000	-0.0030	-0.0005	—
31b side 2 4_D8	CartDist	0.4088	0.4100	0.0000	-0.0030	-0.0012	—
32 3_B6	Y	1.0308	1.0330	0.0100	-0.0100	-0.0022	—
33 3_B7	R	2.5526	2.5500	0.0300	-0.0300	0.0026	—
34 3_B8	Z	1.5017	1.5000	0.0100	-0.0100	0.0017	—
35 3_C8	Y	2.3947	2.3990	0.0100	-0.0100	-0.0043	—
36 3_C5	CartDist	0.3109	0.3100	0.0020	0.0000	0.0009	—

Feature	ID	Actual	Nominal	pos Tol	neg Tol	Diff	<-- -->
■ .310 knife slot faces Parallel	GDT Par	0.0007	0.0000	0.0025		0.0007	--
■ 37a 3_B7	CartDist	0.6798	0.6800	0.0100	-0.0100	-0.0002	-
■ 37b 3_B7	CartDist	0.6795	0.6800	0.0100	-0.0100	-0.0005	-
■ 38 4_B4	CartDist	0.2831	0.2870	0.0100	-0.0100	-0.0039	-
■ 39a side 1 4_D2_X	Dist	0.1214	0.1200	0.0050	-0.0050	0.0014	--
■ 39b side 1 4_D2_X	Dist	0.1212	0.1200	0.0050	-0.0050	0.0012	
■ 39c side 1 4_D2_X	Dist	0.1215	0.1200	0.0050	-0.0050	0.0015	--
■ 39a side 2 4_D2_X	Dist	0.1219	0.1200	0.0050	-0.0050	0.0019	--
■ 39b side 2 4_D2_X	Dist	0.1218	0.1200	0.0050	-0.0050	0.0018	--
■ 39c side 2 4_D2_X	Dist	0.1218	0.1200	0.0050	-0.0050	0.0018	--
■ 40a 3_C8	R	0.9920	1.0000	0.0300	-0.0300	-0.0080	-
■ 40b 3_C8	R	0.9981	1.0000	0.0300	-0.0300	-0.0019	-

Manually Inspected Details

41	3_B6	0.125 x 45 chamf. 2 pl.	<u>.121-.123x45°</u>
42	4_B4	4.68 dim	<u>4.680TYP.</u>
43	4_B5	R0.325	<u>R.325TYP.</u>
44	3_C4	R0.250 8 pl.	<u>R.250TYP.</u>
45	3_C4	R2.00 4 pl.	<u>R2.00TYP.</u>
46	3_B4	R0.125 2 pl.	<u>R.125TYP.</u>
47	4_C8	R0.50	<u>R.500TYP.</u>
48	3_C2	R1.00	<u>R1.00</u>
49	3_C4	7.39	<u>7.396TYP.</u>
50	3_D3	.863	<u>.866-.868</u>
51	3_C2	.250	<u>.250-.253</u>
52	3_D3	R0.125 3 pl.	<u>R.125TYP.</u>
53	4_C2	0.063 x 45 chamfer 2 pl.	<u>.063-.065x45°</u>
54	4_D3	R0.125 typ.	<u>R.125TYP.</u>
55	3_C3	.275 ref.	<u>.276</u>
56	3_C2	R3.00	<u>R3.00</u>
57	3_A8,C3	R 0.125 per note 9	<u>R.125TYP.</u>
58	3_A8	Deburring per note 5	<u>PASSED</u>
59	3_A8	Identification per note 6	<u>PASSED</u>

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>106674</u> Part No. <u>D5501-1</u>	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☒ Quality ☐		
Date : JUL 12 2019	Sequence #:	QTY Affected : <u>2 of 2</u>		MRB (QSI042)
Description Work Order Deviation The bottom holes of the part are out of size. Should be .257" thru but are .23" and out of tolerance as per the drawing		Disposition		Completed By <u>DAS</u> <u>81</u> <u>9-89</u> Lead hand / Supervisor QC / <u>DAS</u> Coordinator <u>40</u> <u>9-89</u> <u>JUL 12 2019</u>
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☒ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044008



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044008

PO Date: 7/15/19

Due Date: 7/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ***RUSH***

E-MAILED
2019-07-19

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196015	646.2910	Deflector : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	-	7/19/19	16 pcs	0 pcs	16 pcs	\$53.77/pcs	\$860.32
2	196673	D5500-1	Body, Upper Cutter Issue P/O to ATG: HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required	Firmed	-	7/19/19	3 pcs	0 pcs	3 pcs	\$26.52/pcs	\$79.56
3	196674	D5501-1	Body, Lower Cutter, Long Issue P/O to ATG: HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required	Firmed	-	7/19/19	2 pcs	0 pcs	2 pcs	\$26.52/pcs	\$53.04



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044008



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	196675	D5505-1	Base, Upper Cutter Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to ATG: HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required	Firmed	-	7/19/19	3 pcs	0 pcs	3 pcs	\$24.62/pcs	\$73.86
				X3			JUL 19 2019				DP
							5197502				
5	196676	D5506-3	Base, Lower Cutter, Long Issue P/O to ATG: HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 PRIME AS PER IAW MIL-P-23377J TYPE 1 CLASS N ***1-2 MIL MAX AS PER QSI005*** Certification of Conformity is required	Firmed	-	7/19/19	2 pcs	0 pcs	2 pcs	\$24.62/pcs	\$49.24
				X2			5197504				DP
Grand Total:											\$1,116.02

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/19/19 8:32 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918248

Date: 18-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
3 ea	Part: D5500-1 Body, Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25476 PO: POHB044008		Rev: A8 Line: 2
2 ea	Part: D5501-1 Body, Lower Cutter, Long Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25477 PO: POHB044008		Rev: A7 Line: 3
3 ea	Part: D5505-1 Base, Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25478 PO: POHB044008		Rev: A Line: 4
2 ea	Part: D5506-3 Base, Lower Cutter Long Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied),		Rev: A
Made in Canada.			

RECEIVED

JUL 18 2019

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918248

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Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	.0006-.0009" (.6 - .9 mils) per drawing. Job: 25479 PO: POHB044008 ✓	Line: 5	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUL 18 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. DAS 40 9-89			
Made in Canada.			

